

# IP CODE BULLETIN

## 13 May 2020

## IP - International Protection

## **New C-TYPE machines IP components**

The EN60034-5 applies to the classification of degrees of protection provided by enclosures for rotating electrical machines.

The object of EN60034-5 is to describe:

- a) definitions for standard degrees of protection provided by enclosures applicable to rotating electrical machines as regards:
  - protection of persons against contacts with or approach to live parts and against contact with moving parts (other than smooth rotating shafts and the like) inside the enclosure and protection of the machine against ingress of solid foreign objects;

3

- 2. protection of machines against the hamful effects due to the ingress of water;
- b) designations for these protective degrees.
- c) Tests to be performed to check that machines meet the requirements of this standard.

The designation used for the degree of protection consists of the letters IP followed by two characteristic numerals signifying conformity

Code Letters
(International Protection)

First characteristic numeral
(numerals 0 to 6, or letter X)

Second characteristic numeral
(numerals 0 to 8, or letter X)

When it is required to indicate a degree of protection by only one characteristics numeral, the omitted numeral shall be replaced by the letter X, for example IPX5 or IP2X.

Additional information may be indicated by a supplementary letter following the second characteristics numeral. If more than one letter is used, the alphabetic sequence shall apply.

In special applications (such as machines with open circuit cooling for ship deck installation with air inlet and outlet openings closed during standstill) numerals may be followed by a letter indicating whether the protection against harmful effects due to ingress of water was verified or tested for the



machine not running (letter S) or the machine running (letter M). In this case the degree of protection in either state of the machine shall be indicated, for example IP55S/IP20M.

The absence of the letters S and M shall imply that the intended degree of protection will be provided under all normal conditions of use.

#### First characteristic numeral

The first characteristics numeral indicates the degree of protection provided by the enclosure to persons and to the parts of the machine inside the enclosure.

IP	Brief description	Definition
0X	Non-protected machine	No special protection
1X	Machine protected against solid objects greater than 50mm	Accidental or inadvertent contact with or approach to live and moving parts inside the enclosure by a large surface of the human body, such as a hand (but no protection against deliberate access)  Ingress of solid objects exceeding 50mm in diameter
2X	Machine protected against solid objects greater than 12mm	Contact with or approach to live or moving parts inside the enclosure by fingers or similar objects not exceeding 80mm in length  Ingress of solid objects exceeding 12mm in diameter
3X	Machine protected against solid objects greater than 2.5mm	Contact with or approach to live or moving parts inside the enclosure by tools or wires exceeding 2.5mm in diameter  Ingress of solid objects exceeding 2.5mm in diameter
4X	Machine protected against solid objects greater than 1mm	Contact with or approach to live or moving parts inside the enclosure by wires or strips of thickness greater than 1mm  Ingress of solid objects exceeding 1mm in diameter
5X	Dust-protected machine	Contact with or approach to live or moving parts inside the enclosure  Ingress of dust is not totally prevented but dust does not enter in sufficient quantity to interfere with satisfactory operation of the machine



### Second characteristic numeral

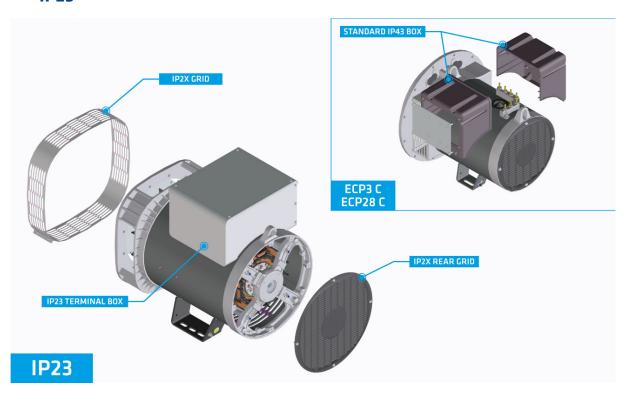
The second characteristic numeral indicates the degree of protection provided by the enclosure with respect to harmful effects due to ingress of water.

IP	Brief description	Definition
XO	Non-protected machine	No special protection
X1	Machine protected against dripping water	Dripping water (vertically falling drops) shall have no harmful effects
X2	Machine protected against dripping water when tilted up to 15°	Vertically dripping water shall have no harmful effect when the machine is tilted at any angle up to 15° from its normal position
Х3	Machine protected against spraying water	Water falling as a spray at an angle up to 60° from the vertical shall have no harmful effect
Х4	Machine protected against splashing water	Water splashing against the machine from any direction shall have no harmful effect
X5	Machine protected against water jets	Water projected by a nozzle against the machine from any direction shall have no harmful effect
Х6	Machine protected against heavy seas	Water from heavy seas or water projected powerful jets shall not enter the machine in harmful quantities
Х7	Machine protected against the effects of immersion	Ingress water in the machine in harmful quantity shall not be possible when the machine is immersed in water under stated conditions of pressure and time
X8	Machine protected against continuous submersion	The machine is suitable for continuous submersion in water under conditions which shall be specified by the manufacturer  Note: Normally, this will mean that the machine is hermetically sealed. However with certain types of machines it can mean that water can enter but only in such a manner that it produces no harmful effect



# **Available IP Configurations on Mecc Alte C-TYPE machines**

### **IP23**



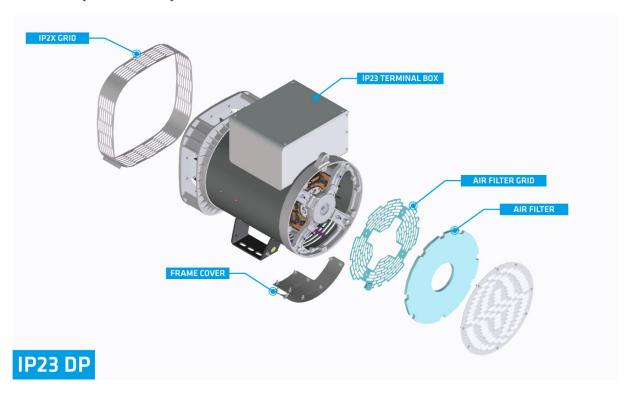
In this image you can see the standard configuration of our industrial generators. In some series the standard terminal box is in plastic, having a degree of protection of IP43 (the degree of protection of the complete generator will remain IP23).

The degree of protection is IP23 and no derating factor has to be applied to the output power value.

IP	Derating
23	No derating



## **IP23 (Dust Proof)**



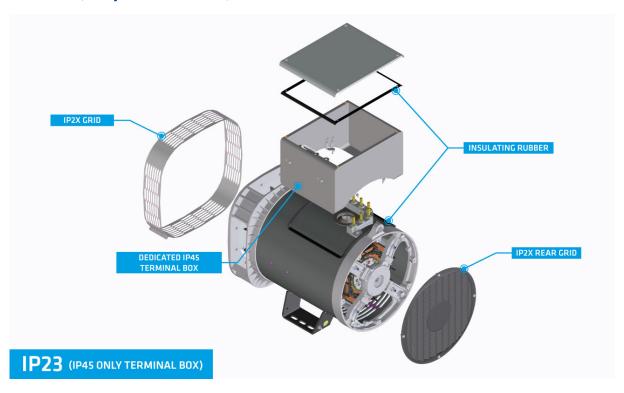
In this image you can see the available configuration we defined as dust proof.

The degree of protection written in the nameplate is IP23 but, due to the fact that we fit an air filter on the inlet air side, and we close the bottom openings of the frame, we need to apply a derating factor of 7% on the output power value.

IP	Derating
23	7%



# IP45 (Only terminal box)



In this image you can see the available configuration we defined as IP23 with terminal box IP45

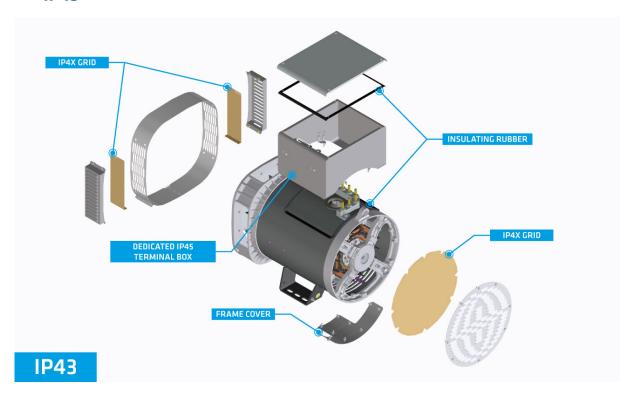
The degree of protection written in the nameplate is IP23 and, only the terminal box has a degree of protection of IP45.

No derating factor has to be applied to the output power value.

IP	Derating
23	No derating



#### **IP43**



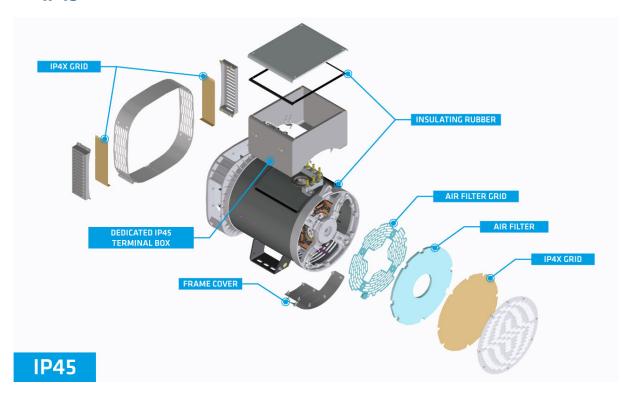
In this image you can see the available configuration we defined as IP43.

The degree of protection of the terminal box is IP45 but the degree of protection of the complete generator will remain IP43 (as written in the nameplate) and due to the fact that we fit some grids on the front side, on the rear side and we close the bottom openings of the frame, we need to apply a derating factor of 7% on the output power value.

IP	Derating
43	7%



#### **IP45**



In this image you can see the available configuration we defined as IP45.

The degree of protection written in the nameplate is IP45 and, due to the fact that we fit some grids on the front side, on the rear side, we close the bottom openings of the frame and we fit an air filter, we need to apply a derating factor of 20% on the output power value.

IP	Derating
45	20%